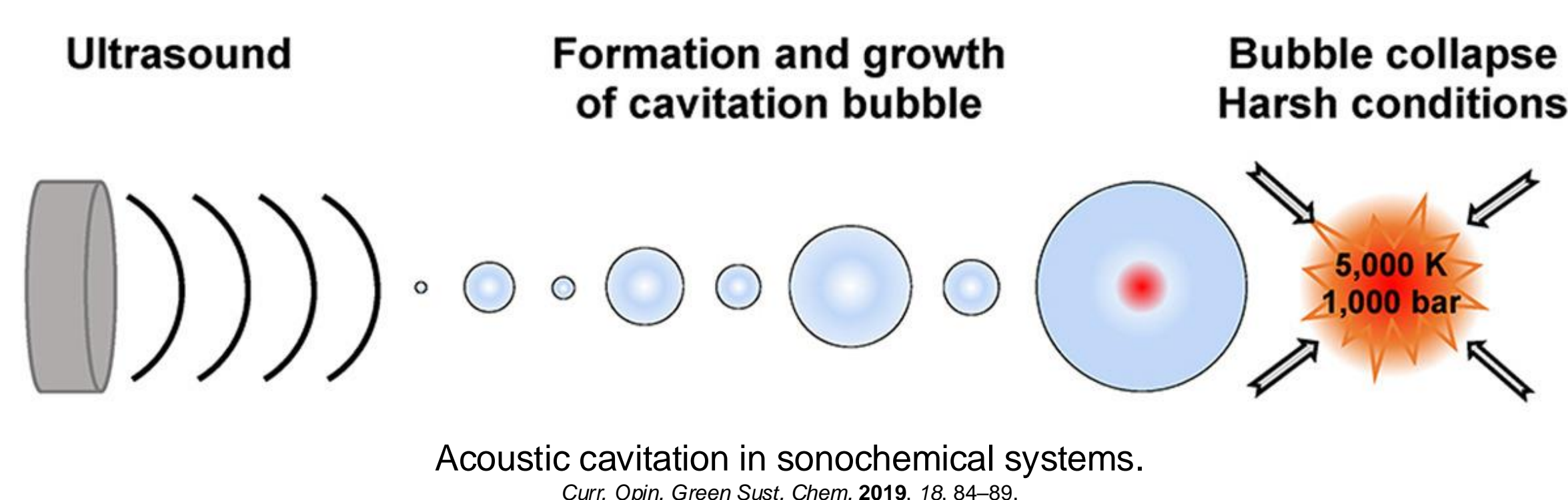


Description of Concept

1-3

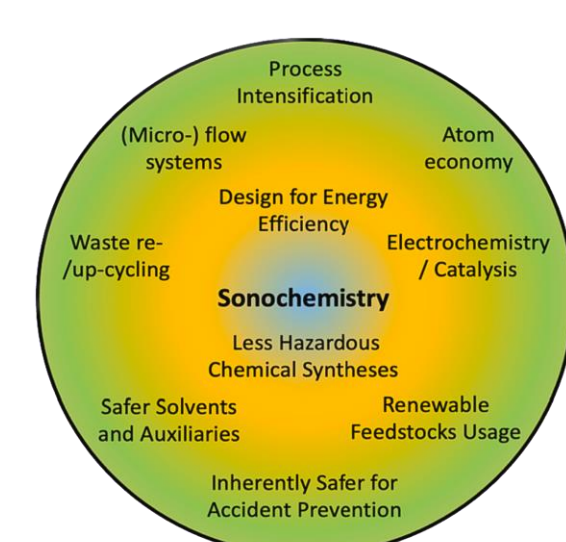
Sonochemistry (Latin *sonus* 'sound') is an emerging branch of chemistry which uses ultrasonic waves (ultrasound) as the activation mode instead of conventional thermal energy, often using a piezoelectric material to perform (**ultra**)sonication.¹

Sonicating a liquid forms microscopic bubbles through **cavitation**. These bubbles collapse when unstable, reaching high temperatures (~5000 K) and pressures (~1000 bar) locally,² creating highly reactive environments that form intermediates not typically accessible in bulk without harsh reagents.³



Relation to Green Chemistry

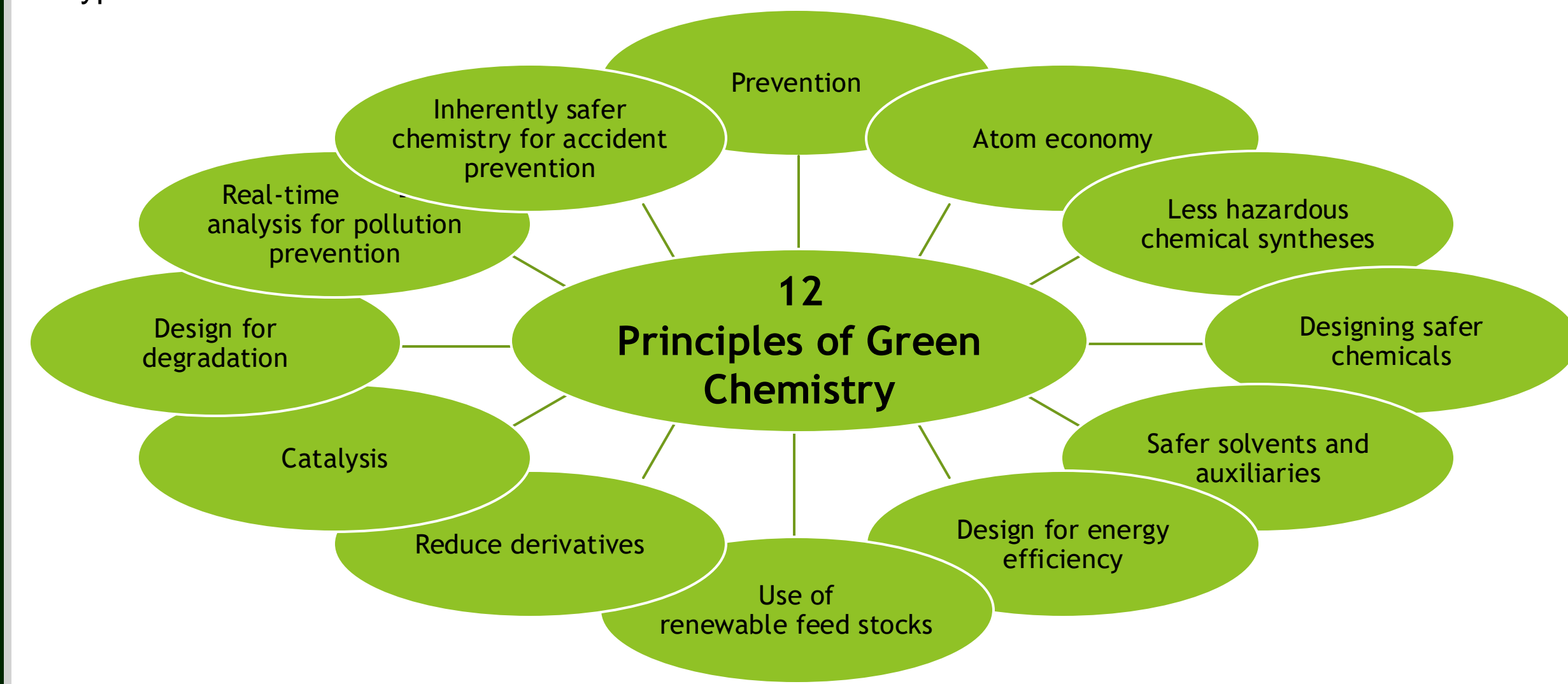
25-31



- Conventional Organic Synthesis**
- Raw materials (reagents)
 - Use of catalysts
 - Inefficient synthetic routes
 - Chemical waste
 - Air pollution
 - Solid toxic waste
 - Energy-intensive
 - Side reactions
 - Byproducts

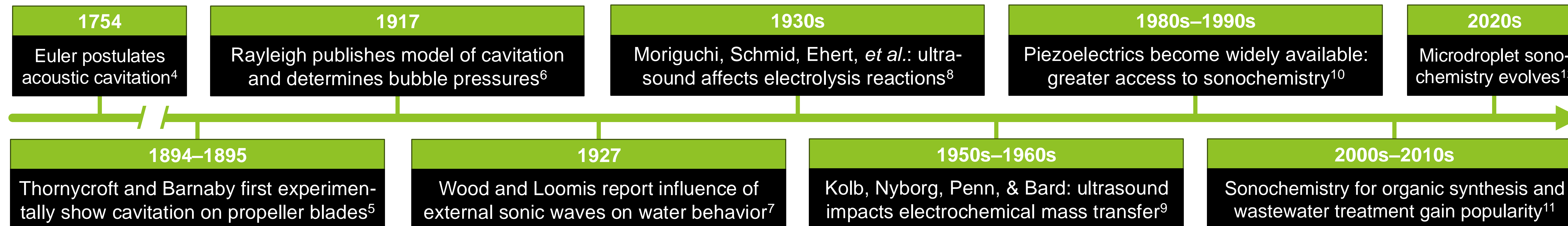
- Green Organic Synthesis**
- Renewable raw materials
 - Minimum chemical waste
 - Energy-efficient
 - Higher yields
 - Benign solvents
 - No side reactions
 - Green solvents
 - Green catalysis
 - Accelerated reactions

- Sonochemical Organic Synthesis**
- Improved reaction rates
 - Energy-efficient
 - Higher reaction yields
 - Reduced waste
 - Safer reagents
 - Recyclable and reusable catalysts
 - Safer solvents or solvent-free sonochemical reactions
 - Heterocyclic synthesis in water



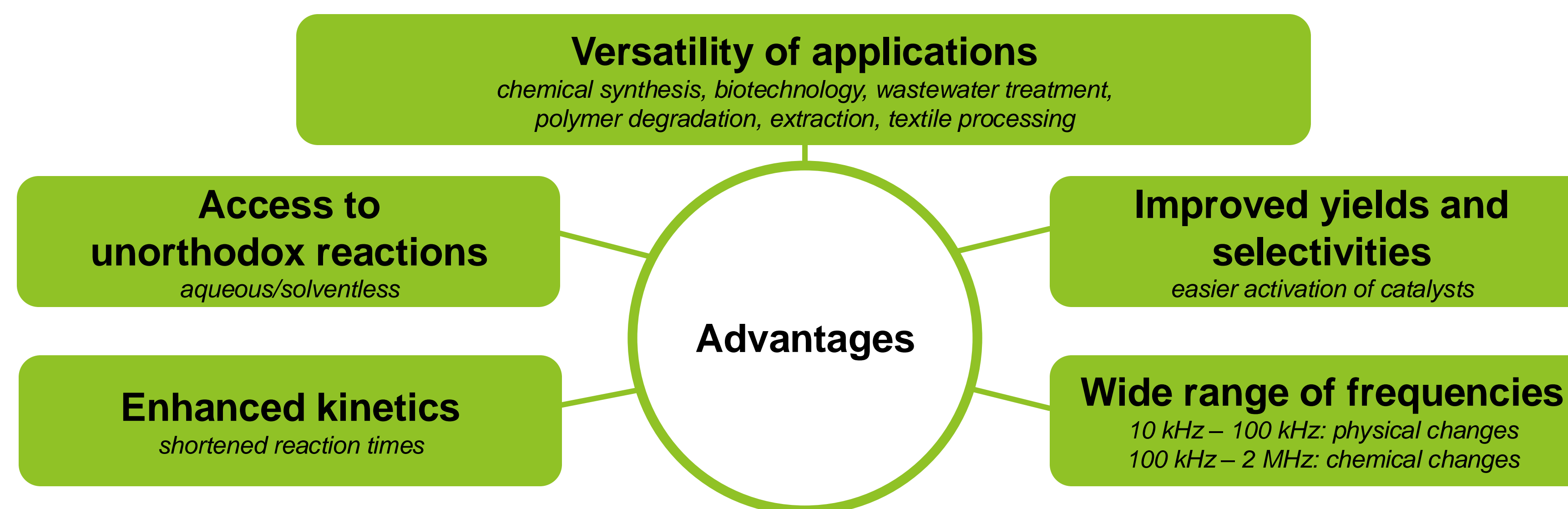
History and Development

4-12

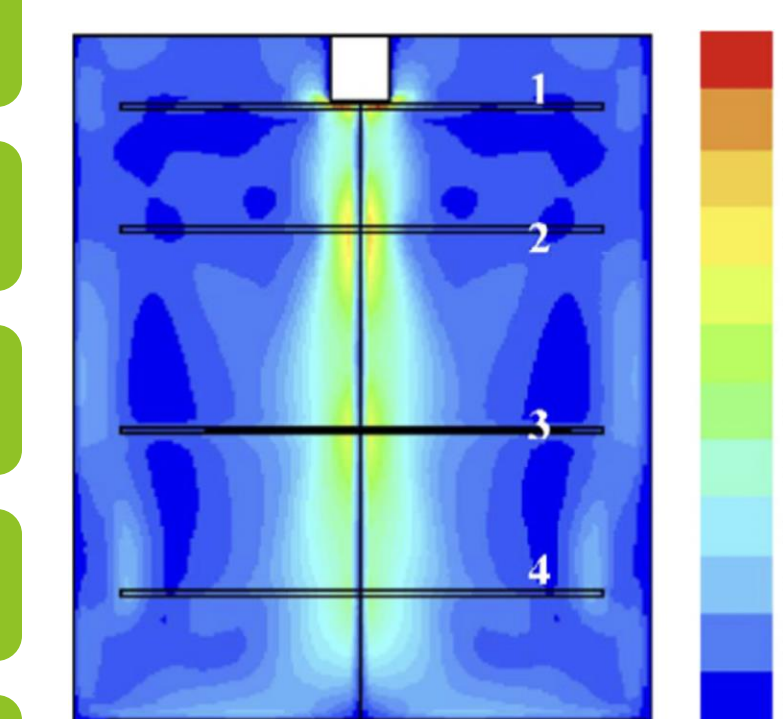
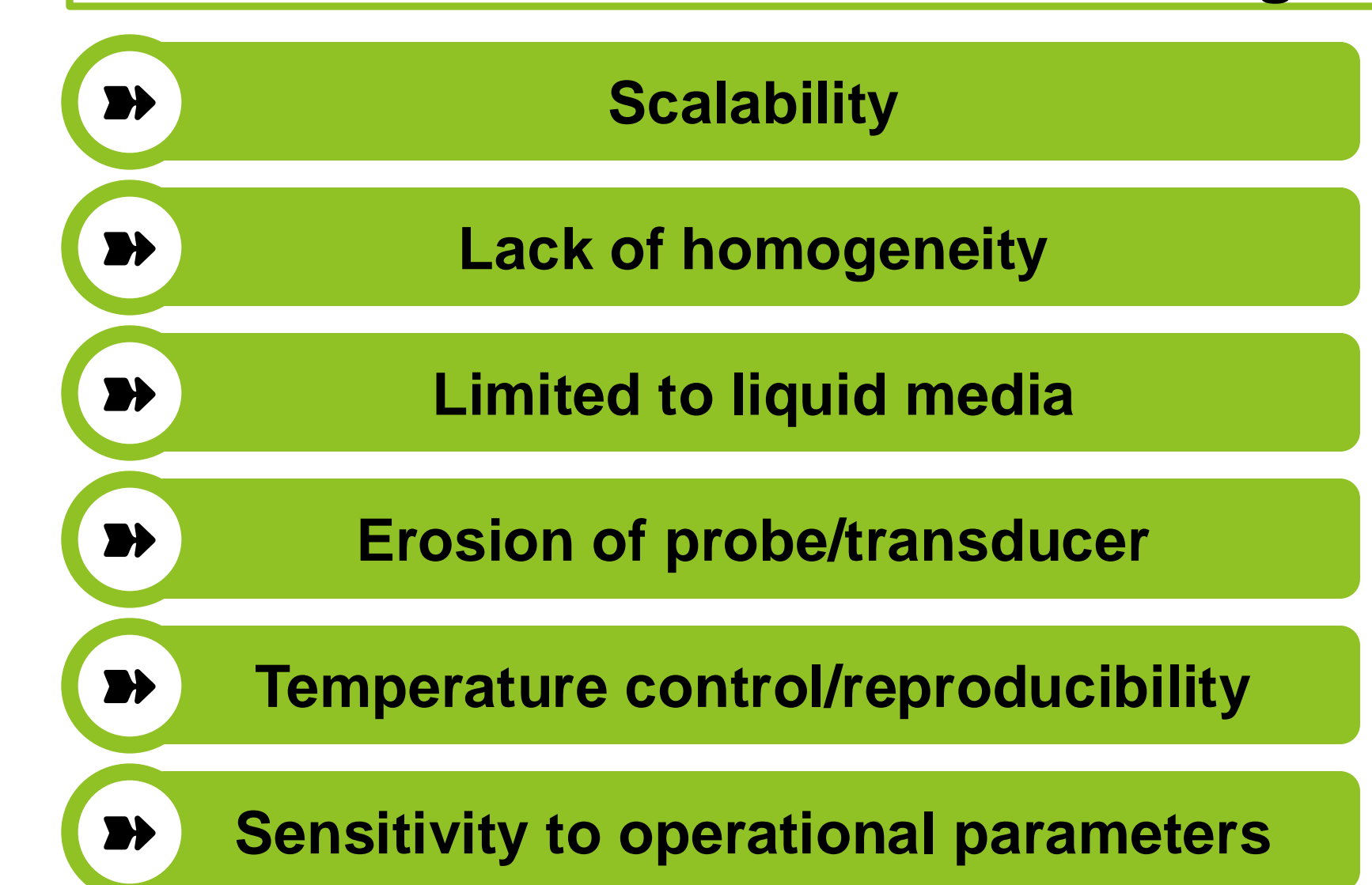


Advantages and Drawbacks

13-15



Current Challenges



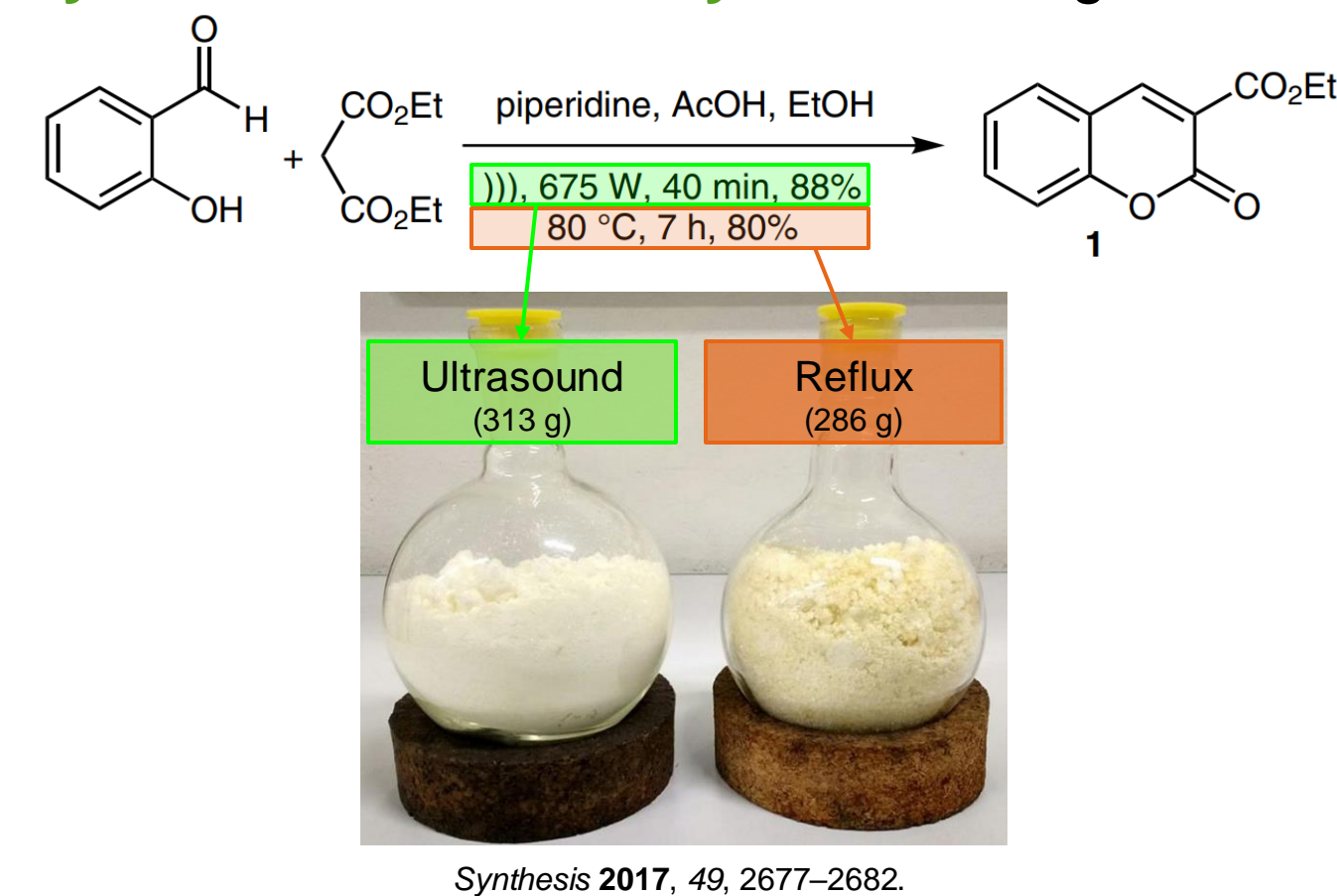
Focused cavitation in an ultrasonic horn. The contours represent the mean velocity magnitude (m/s).
Renew. Sust. Energy Rev. 2016, 63, 302-314.

Successful and Emerging Applications

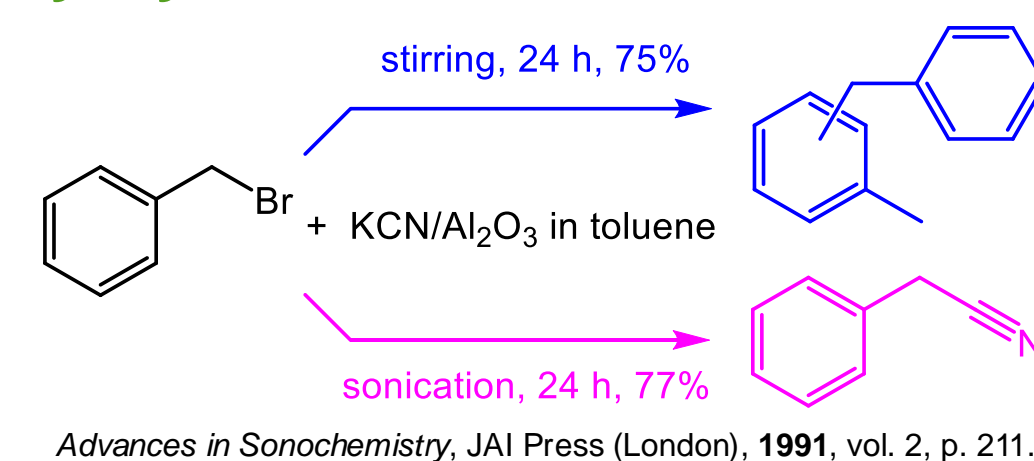
16-24

Batch Processes

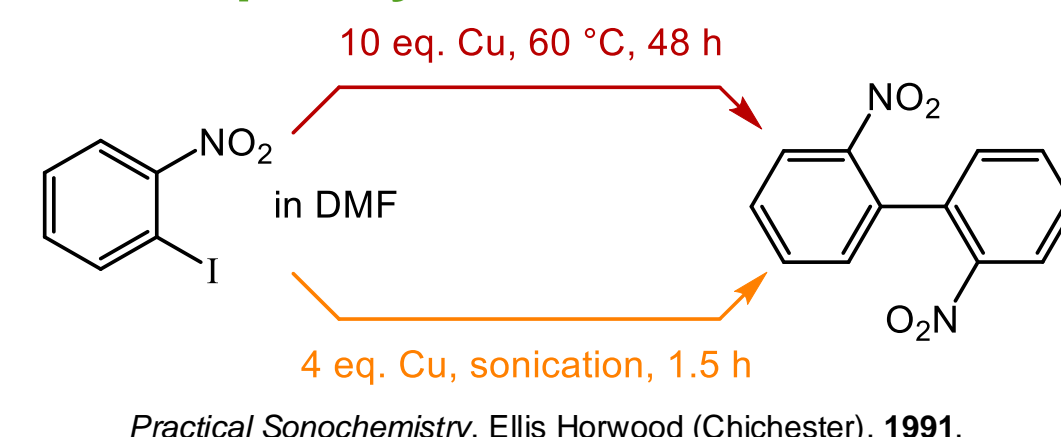
Ethyl coumarin-3-carboxylate at multigram scale¹⁶



Benzyl cyanide via 'sonochemical switching'¹⁷



2,2'-Dinitrophenyl via Ullmann cross-coupling¹⁸



Continuous Processes

Dichloromethane and Trichloroethylene Degradation (pilot-scale water treatment)¹⁹

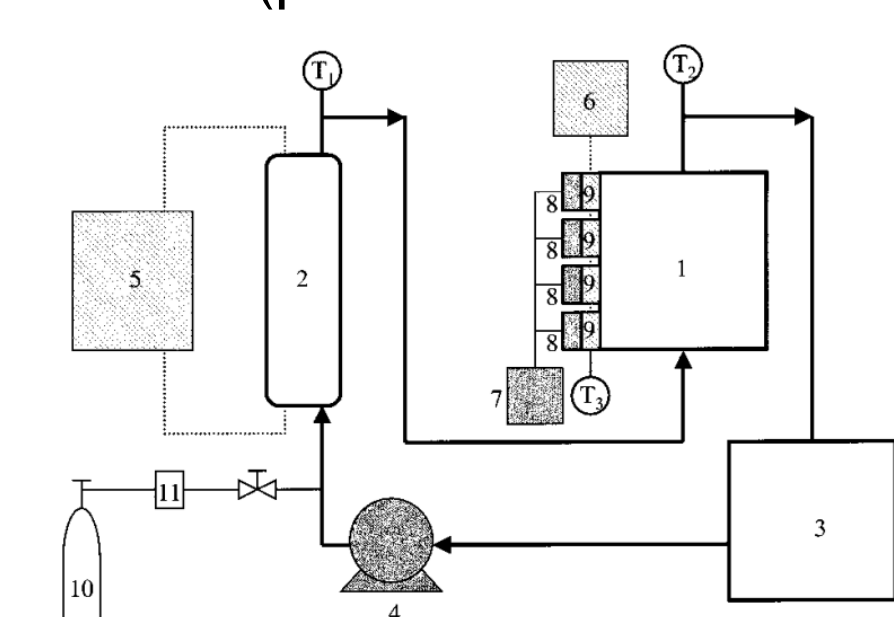


Figure 1. Experimental setup: 1, reaction vessel; 2, heat exchanger; 3, recirculating tank; 4, peristaltic pump; 5, chiller; 6, thermostat; 7, sonochemical power supply; 8, piezoelectrical transducers; 9, transducers cooling jacket; 10, background gas supply; 11, flow meter; 12, thermometer at the exit of the heat exchanger; 13, thermometer at the exit of the ultrasonic vessel; 14, thermometer at the transducer cooling jacket.

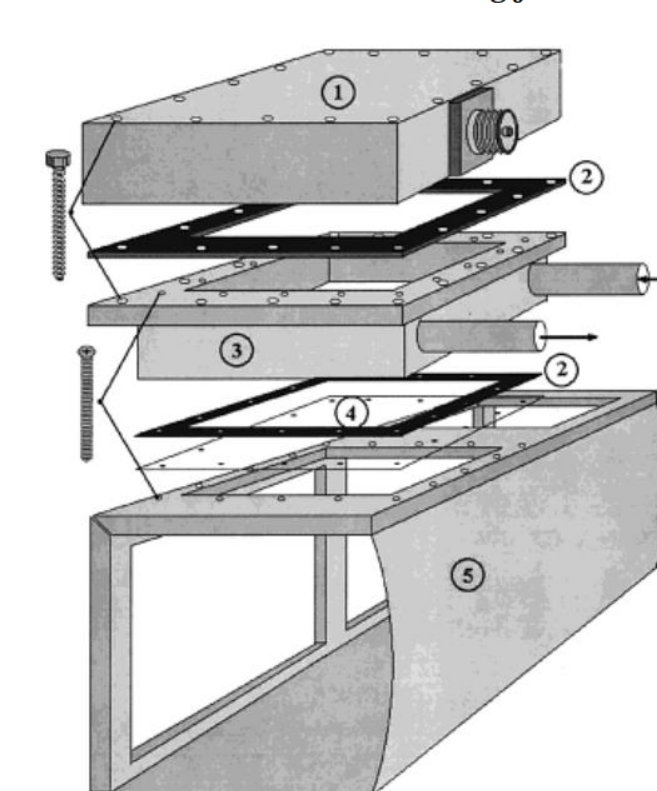
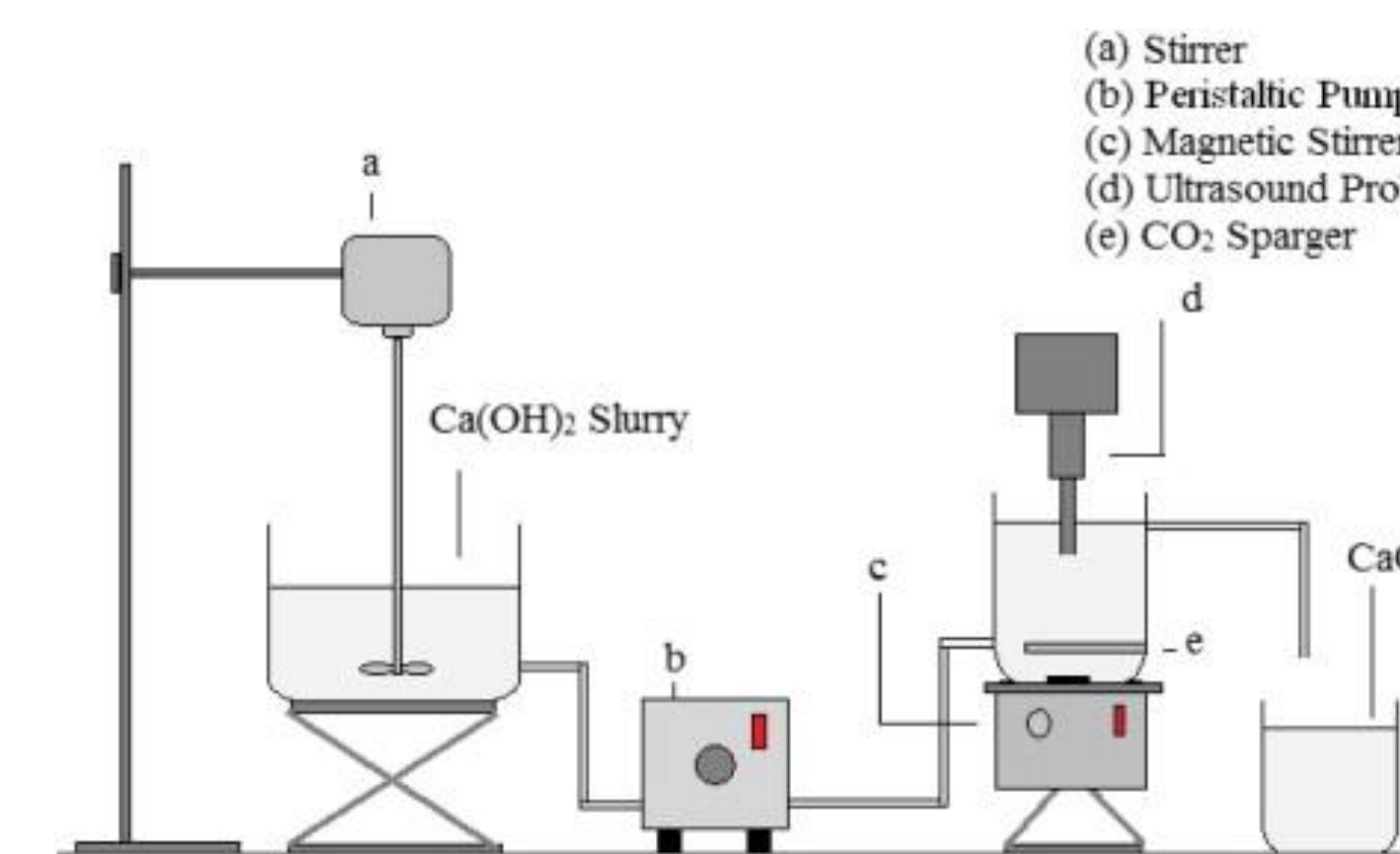


Figure 2. Pilot-scale reactor vessel: 1, transducer housing (17.5 cm × 17.5 cm); 2, gasket; 3, transducer cooling water jacket; 4, PTFE acoustic window (11.5 cm × 11.5 cm); 5, reactor vessel body. Vessel is shown with one of four transducers and with end-closures removed.

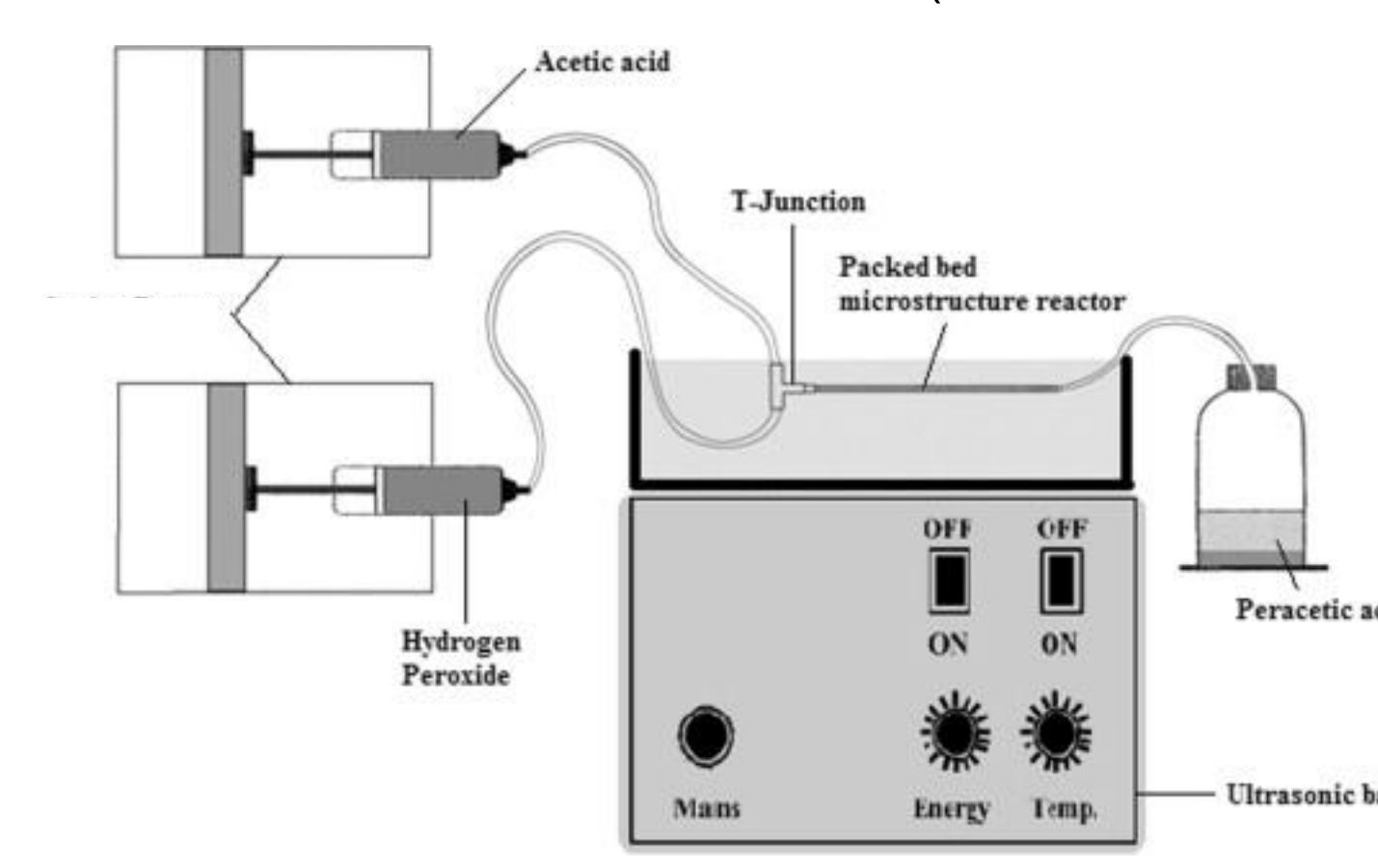
Ind. Eng. Chem. Res. 2001, 40, 3855-3860.

Calcium carbonate at liter scale²⁰



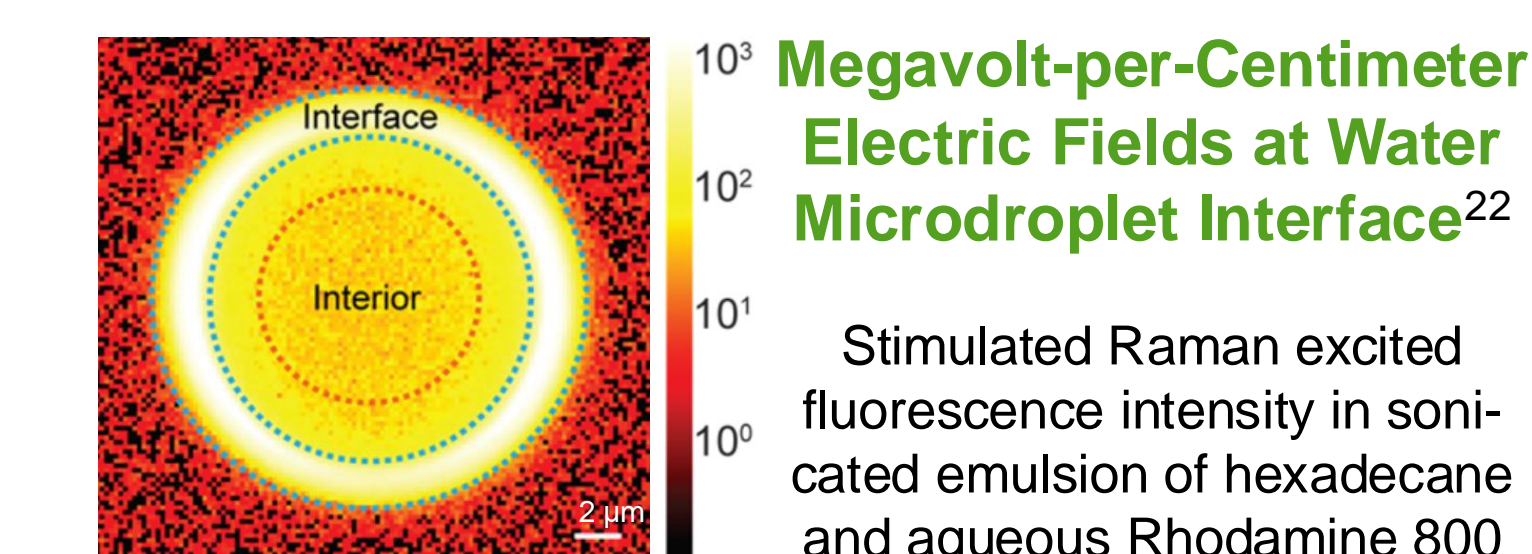
Ultrasonics Sonochem. 2015, 24, 132-139.

Peracetic acid at milliliter scale (94% conversion)²¹



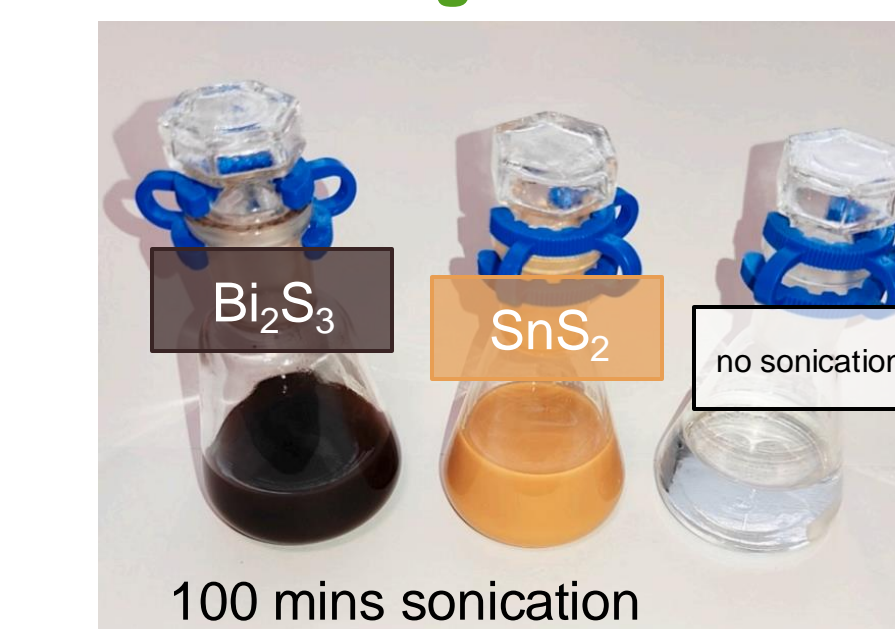
Chem. Eng. J. 2015, 276, 91-96.

Assorted Topics



J. Phys. Chem. Lett. 2020, 11, 7423-7428.

Synthesis of Inorganic Semiconductors²³



Ultrasonics Sonochem. 2021, 75, 105594; *Ultrasonics Sonochem.* 2023, 101, 106691.

Preparation of Complex Catalyst Ligands²⁴

