

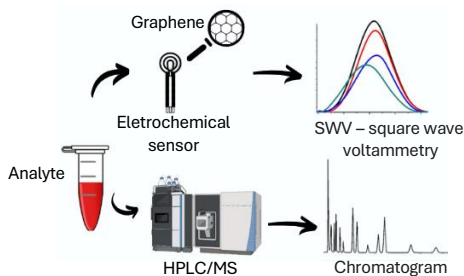
# ELECTROCHEMICAL SENSORS BASED ON REDUCED GRAPHENE OXIDE (R-GO) FOR ENVIRONMENTAL MONITORING



Maria Eduarda de Souza Sacre<sup>1</sup>, Murilo Henrique Moreira Facure<sup>1</sup>, Ana Paula dos Santos Andrade<sup>2</sup>, Emanuel Carrilho<sup>1</sup>  
<sup>1</sup> São Carlos Institute of Chemistry - University of São Paulo, <sup>2</sup> Federal University of Piauí

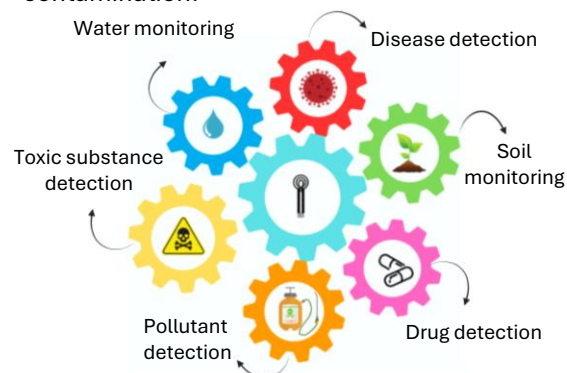
## ABSTRACT

This study focuses on the development of electrochemical sensors that are simple, efficient, sustainable, and cost-effective for detecting environmental pollutants. Enhanced with graphene and its derivatives, these sensors offer superior sensitivity, conductivity, and mechanical resistance. The fabrication process employs screen-printing technology, aligning with the principles of waste minimization and resource efficiency while enabling scalable production. Furthermore, the sensors support real-time monitoring, facilitating on-site detection and rapid response to contamination, which aligns with the principle of pollution prevention by addressing issues at the source. Finally, the sensors' performance is validated through a comparison with the LC-MS technique, ensuring accuracy and reliability.

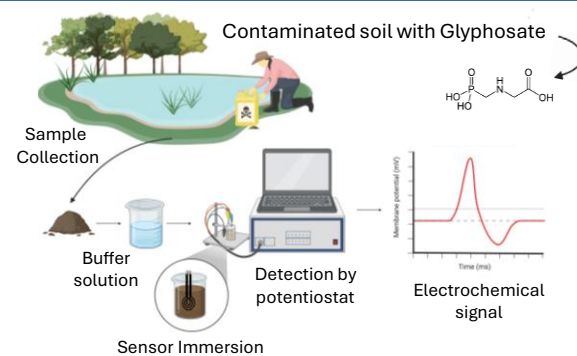


## APPLICATIONS

Electrochemical biosensors represent a promising alternative to meet the demand for rapid, real-time monitoring environmental contamination.



## EXAMPLE



The sensor interacts with the sample for a few minutes, measuring the electrochemical signal in real time, making it possible to identify and determine the concentration of pollutants.

## ADVANTAGES

- **High Sensitivity:** Graphene has excellent electrical conductivity properties, increasing the sensitivity of biosensors to detect analytes at very low concentrations, in addition to the low production cost making them accessible.
- **Real time monitoring:** Sensors can be fabricated in flexible and portable formats, facilitating field applications.

## CHALLENGES

- **Lack of Standardization:** Manufacturing protocols are not yet widely standardized, which can hinder the comparability of results.
- **Detection Interferences:** The presence of similar compounds in the environment can cause interferences in electrochemical signals.

## GREEN CHEMISTRY PRINCIPLES



Graphene-based biosensors promote **waste prevention**, enable **real-time analysis for effective pollution prevention**, and improve **energy efficiency** through sustainable and simplified production methods aligned with green chemistry.

## METHODOLOGY AND INNOVATIONS

- The methodology focuses on optimizing the carbon electrode by exploring two approaches: r-GO electrodeposition and conductive ink modification. The original ink is formulated with 48% graphite powder and 52% enamel and it is modified by incorporating reduced graphene oxide (r-GO).
- The modified electrodes are characterized using techniques such as **Scanning Electron Microscopy (SEM)** and **X-ray diffraction (XRD)**.
- The innovative aspect of this study lies in comparing the r-GO-modified biosensor's performance with the gold standard technique, LC-MS, to validate the efficiency of the sensor.

## REFERENCES

1. BAKKER, Eric; TELTING-DIAZ, Martin. Electrochemical sensors. **Analytical chemistry**, v. 74, n.12, p. 2781-2800, 2002.
2. WU, Shixin et al. Graphene-based electrochemical sensors. **small**, v. 9, n. 8, p. 1160-1172, 2013.
3. VAN DEN OUWELAND, Johannes MW; KEMA, Ido P. The role of liquid chromatography–tandem mass spectrometry in the clinical laboratory. **Journal of chromatography B**, v. 883, p. 18-32, 2012.
4. LAWAL, Abdulazeez T. Synthesis and utilisation of graphene for fabrication of electrochemical sensors. **Talanta**, v. 131, p. 424-443, 2015.