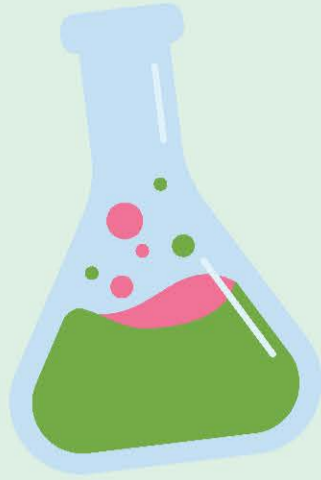
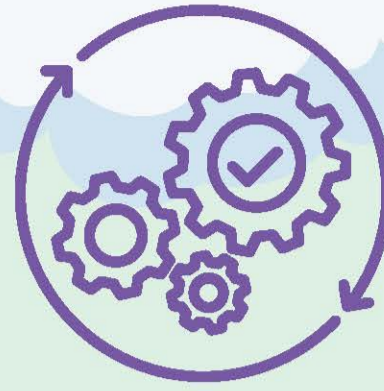


Atom economy



Reduce derivatives



Real time analysis of pollution prevention

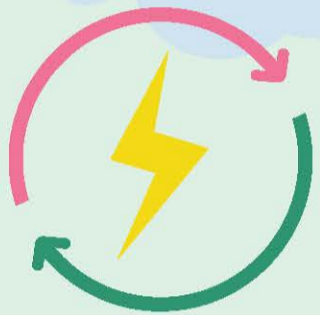


Energy efficiency

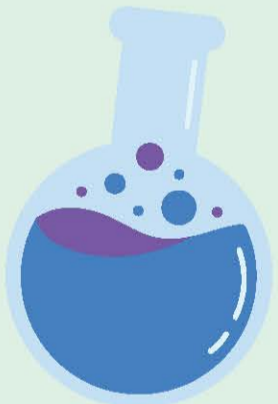
12 Principles of Green Chemistry



Prevention



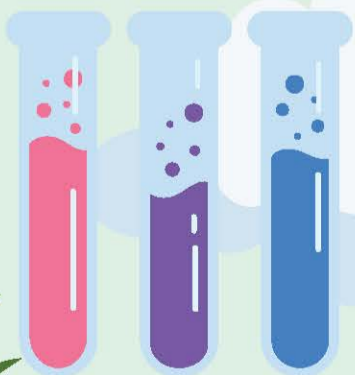
Renewable feedstock



Designing safer chemicals



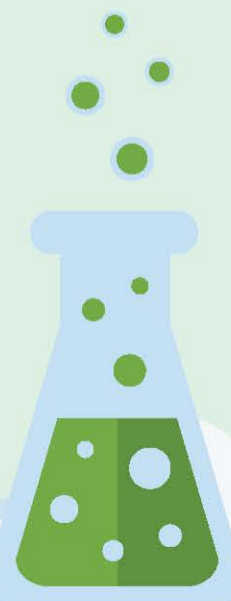
Designed for degradation



Catalysis



Less hazardous chemical synthesis



Safer solvents and auxiliaries



Safer chemistry for accident prevention